

80 Series Parts Manual



For assistance, contact SARGENT at 800-727-5477 or www.sargentlock.com

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SARGENT ASSA ABLOY

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The warranty on SARGENT[®] products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

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Function			Exit Devices		
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600 ² PP8600 ² PR8600 ²
04	704	-	704	_	—
04	744 ¹	_	744 ¹	_	_
00	_	706-4	—	706-4	706-6
06	_	746-4 ¹	_	746-4 ¹	746-6 ¹
10	710	710-4	710	710-4	710-6
10	740 ¹	740-4 ¹	740 ¹	740-4 ¹	740-6 ¹
10	713	713-4	713-8	713-4	713-6
13	743 ¹	743-4 ¹	743-8 ¹	743-41	743-6 ¹
15	715	715-4	715-8	715-4	715-6
16		-	—	_	—
73		773-4	773-8	773-4	773-6
74	_	774-4	774-8	774-4	774-6
75	775	_	_	_	_
76	776		_	_	_
77	_	_	_	_	_
78		_	_		

1. 740, 743, 744 & 746 are freewheeling levers 2. Designates discontinued products



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Function				Exit Devices			
	LS8600 LP8600 LR8600	8700 FM8700 HC48700 HC8700	NB8700	SP8700 ² PP8700 ² PR8700 ²	8800	8888 HC8800	8900
04	_	-	_	_	704	704	704
04	-	_	-	-	744 ¹	744 ¹	744 ¹
00	706-6	706	706-8	706-8	706-8	706-8	_
06	746-6 ¹	746 ¹	746-8	746-8 ¹	746-8 ¹	746-8 ¹	_
10	710-6	710	710	710	710	710	710
10	740-6 ¹	740 ¹	740	740 ¹	740 ¹	740 ¹	740 ¹
10	713-6	713	_	713-8	713-8	713-8	713
13	743-6 ¹	743 ¹	743-8 ¹	743-8 ¹	743-8 ¹	743-8 ¹	743¹
15	715-6	715	715-8	715-8	715-8	715-8	715
16	_	_	_	_	716	_	716
73	773-6	773	773-8	773-8	_	_	_
74	774-6	774	774-8	774-8	_	_	_
75	_		_	_	775-8	775-8	775
76	_			_	776-8	776-8	776
77	_			_	777-8	777-8	777
78	_	_	_	_	778-8	778-8	778

1. 740, 743, 744 & 746 are freewheeling levers

2. Designates discontinued products



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Item	Part No.	Description	Qty	Sellable
4	97-0427	ET Case (704)	1	No
1	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	_	Lever Handle ^{1,2}	1	Yes
9	A6407	Information Tag	1	No
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	_	Lever Handle ^{1,3}	1	Yes
	_	Cylinder Assembly ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
_	97-0355	Locking Slide (706) (607-2)	1	Yes
7	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
17	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Showii	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness





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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	-	Lever Handle ^{1,2}	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
14	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Shown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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Item	Part No.	Description	Qty	Sellable	
1	97-0427	ET Case	1	No	6
2	97-0477	Bushing Insert	1	Yes	
3	68-1393	Retaining Plate	1	Yes	
4	97-0760	Cap Nut	1	Yes	6
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes	
6	_	Lever Handle ^{1,3}	1	Yes	
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No	6
8	97-0528	Hub Plate (Std)	1	Yes	
9	97-0557	Fusible Link	1	Yes	
10	97-0571	Locking Slide Spring	1	Yes	-
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes	
12	97-0425	Hub Spring (Std)	1	Yes	
	_	Cylinder ^{1,2,2a}	1	Yes	6
	97-0350	Cylinder Collar ¹	1	Yes	
	13-0180	Cylinder Nut	1	Yes	
Not	13-0086	Backplate (8816 Only)	1	Yes	
Shown	13-0074	Connecting Screw (8816 Only)	2	Yes	
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes	
	13 97-0439	Locking Slide (716)	1	Yes	
	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes	
14	97-0550	Spindle (2" Door) (730-2)	1	Yes	
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes	
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes	
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes	
Shown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes	
 a. By key b. #34 C #46 M Specif 	y cylinder size ring Requiremer /linder for 8816 ortise cylinder fo y lever design b <it includes="" item<="" td=""><td>or 8916 & 9916 y hand s required to replace the spindle and thru bolts fo</td><td>r specified</td><td>door 8 11</td><td></td></it>	or 8916 & 9916 y hand s required to replace the spindle and thru bolts fo	r specified	door 8 11	

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ltem	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
14	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
CHOWIT	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 16

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Item	Part No.	Description	Qty	Sellable
	97-0429	ET Case (740)	1	No
1	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	_	Lever Handle ^{1,2}	1	Yes
6	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
	_	Rim Cylinder (744 Only) ^{1,2}	1	Yes
Not	13-0086	Backplate (744 Only)	1	Yes
Shown	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements

3. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ BI Dyk	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
14	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15



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Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
	97-0549	Spindle (1 3/4" Door)	1	
7	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
- 4	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
14	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	97-0799	Fork	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWIT	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
	97-0549	Spindle (1 3/4" Door)	1	Yes
7	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
	_	Cylinder ^{1,3}	1	Yes
Not	13-0086	Backplate	1	Yes
Shown	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw (2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	Yes
11	97-3932	Solenoid Cover	1	Yes
12	68-1402	Retainer Plate, Electrical Function	1	Yes
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	Yes
	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
14	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	Yes
16	97-0799	Fork	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Showin	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

3. Specify #46 cylinder by keying requirements

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Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown		Cylinder ^{1,2}	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
	97-0549	Spindle (1 3/4" Door)	1	Yes
13	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #46 cylinder by keying requirements

3. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep ¹	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
	97-0549	Spindle (1 3/4" Door)	1	Yes
13	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting ¹	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	_	Lever Handle ^{1,2}	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	_	Lever Handle ^{1,2}	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
17	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWIT	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

The warranty on SARGENT[®] products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting ¹	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	_	Lever Handle ^{1,2}	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Ghown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	_	Lever Handle ^{1,3}	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
14	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWIT	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



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Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Сар	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	_	Lever Handle ^{1,3}	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
14	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Shown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19

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Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
6	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	Yes
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	Yes
13	68-1402	Retainer Plate, Electrical Function	1	Yes
14	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
17	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
18	97-0799	Fork	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Shown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	_	Lever Handle ¹	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	_	Lever Handle ^{1,3}	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
	_	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



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Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	_	Lever Handle ^{1,3}	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
	-	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



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Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert		Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	CR-FHMS #6-32 X 1/4"	2	Yes
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
10	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
16	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290 12V Push Solenoid & Bridge Assy, Exit Trim		1	Yes
17	97-0799	Fork	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Shown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	_	Lever Handle ^{1,3}	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
	97-0356	Locking Slide (713)	1	Yes
14	97-0541	Spindle (Cross)	1	Yes
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0558	Slide Support	1	No
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Showin	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	-	Lever Handle ^{1,2}	1	Yes
7	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
14	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GHOWH	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut		Yes
4		Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
		Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
Shown	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
9	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Showil	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17

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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	_	Lever Handle ^{1,3}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
	_	Cylinder ^{1,2}	1	Yes
Not Shown	97-0350	Collar ¹	1	Yes
SHOWIT	13-0180	Cylinder Nut	1	Yes
	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
9	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
GIOWI	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



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Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Сар	1	Yes
4	-	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
Not Shown	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
GHOWH	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	Yes
10	97-3932	Solenoid Cover Assembly	1	Yes
11	68-1402	Retainer Plate, Electrical Function	1	Yes
12	01-3563	Machine Screw #5-40 X 1/4"	2	Yes
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	Yes
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
15	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	Yes
15	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	Yes
16	97-0799	Fork	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWIT	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

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Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	-	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
SHOWIT	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep ¹		No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	-	Lever Handle ^{1,2}	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	Yes
10	68-1402	Retainer Plate, Electrical Function	1	Yes
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	Yes
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
Chown	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2.Specify lever design by hand



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ASSA ABLOY, the global leader in door opening solutions

(12-)8304	(12-)8310	(12-)8313	(12-)8315	
(12-)8328	(12-)8343	(12-)8344	(12-)8363	
(12-)8375	(12-)8376			



Function		Assembly No.	Description	Sellable
	1.0/4# Deer	68-2481	LHRB	Yes
(12-) All	1 3/4" Door	68-2482	RHRB	Yes
functions	0	68-2483	LHRB	Yes
	2"-2 3/4" Door	68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	No
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
4	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
4	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover ¹	1	Yes
7	68-3905	Cover Screw Pack ¹	2	Yes
	-	900 Series Mortise Assembly ^{1,2,4}	1	Yes
Not	68-2520	Screw Pack Standard	1	Yes
Shown	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack ³ (1 1/4" Standard Lip)	1	Yes

1. Specify finish

2. Specify hand

3. Specify lip length

4. Specify function



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(12/53-)8504	(12/53-)8506	(12/53-)8510
(12/53-)8513	(12/53-)8515	(12/53-)8540
(12/53-)8543	(12/53-)8544	(12/53-)8546
(12/53-)8573	(12/53-)8574	

ASSA ABLOY

SARGENT

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes

Item	Part No.	Description		Sellable
1	68-0495	Cover ¹		Yes
2	68-3905	Cover Screw Pack ¹		Yes
3	68-1137	Lift Arm		Yes
4	98-0028	Latchbolt Spring		Yes
5	01-4512	Spirol Pin	2	Yes
6	01-0008	Groove Pin	2	No
7	68-1624	8500 Chassis	1	Yes
	68-7420 Latchbolt Assembly (53-)		1	Yes
8	8 68-6021 Latchbolt Assembly (Std)		1	Yes
9	68-1625	Lift Lever (RHRB)		Yes
10	68-1626	Lift Lever (LHRB)	1	Yes
11	94-0088	Cylinder Hub		Yes
12	01-0005	Retaining Ring, Truarc 5100-43		Yes
13	68-0479	Lift Lever Pivot Pin		No
14	52-0310	Cable Clamp (53-)		Yes
15	01-1482	Cr-Phms (#2-56 X 1/8") (53-)		Yes
16	13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)		Yes
17	68-1686	Switch Bracket (53-)		Yes
18	01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19	52-4545	Switch Assembly (53-)	1	Yes
20	01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21	01-0909	Hex Machine Screw Nut (53-)		Yes
Not	68-2512	Screw Pack	1	Yes
Shown	657	Strike Pack	1	Yes

1. Indicates finish required



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(12-/GL-/59-)8504 (12-/GL-/59-)8506 (12-/GL-/59-)8510 (12-/GL-/59-)8513 (12-/GL-/59-)8515 (12-/GL-/59-)8540 (12-/GL-/59-)8543 (12-/GL-/59-)8544 (12-/GL-/59-)8546 (12-/GL-/59-)8573 (12-/GL-/59-)8574



Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Part No.	Description	Qty	Sellable
1	68-1020	Cover ¹		Yes
2	_	Screw Pack ¹	1	Yes
3	68-1353	Lift Arm (Guarded)	1	Yes
4	98-0028	Latchbolt Spring	1	Yes
5	01-4512	Spirol Pin	2	Yes
6	01-0008	Groove Pin	2	No
7	68-1352	Guide	1	Yes
8	68-1394	Extension Spring	1	Yes
9	68-1624	8500 Chassis	1	No
10	68-5949	Guard Bracket & Switch Assembly (59-)	1	No
10	68-5947	8500 Guard Bracket Assembly (GI-)		No
11	68-4415	Guarded Latchbolt		Yes
12	52-0310	Cable Clamp (59-)		Yes
13	68-1625	Lift Lever (RhRb)		Yes
14	68-1626	Lift Lever (LhRb)	1	Yes
15	94-0088	Cylinder Hub	2	Yes
16	01-0005	Retaining Ring	2	Yes
17	68-0479	Lift Lever Pivot Pin		Yes
18	01-1482	Cr-Phms (#2-56 X 1/8") (59-)		Yes
19	13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)		Yes
Not	68-2512	Screw Pack	1	Yes
Shown	657	Strike Pack	1	Yes

1. Indicates finish required



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-/53-)8806 (WS-/53-
-/53-)8840 (WS-/53-
-/53-)8873 (WS-/53-
6-/53-)8877 (WS-/53-
6-/53-)8888

8-)8810	(WS-/53-)8813
8-)8843	(WS-/53-)8844
8-)8874	(WS-/53-)8875
8-)8878	(WS-/53-)8881



Function	Assembly No.	Description	Sellable	
All functions	69,4061	LHRB/RHRB	Vaa	
WS- All functions	68-4261	LHRB/RHRB	Yes	
53- All functions	00.0075	LHRB/RHRB	No.	
WS-53- All functions	68-6075	LHRB/RHRB	Yes	

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
_		68-4413	Standard Latchbolt (68-4261)	1	Yes
5		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9	See chart above	01-4512	Spirol Pin	2	Yes
10	above	01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 X 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19		68-0406	Cover ¹	1	Yes
20	N1/A	68-3905	Screw Pack ¹	1	Yes
Not	N/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Indicates finish required



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(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8882 (12-/WS-/53)8888 (12-/WS-/53)8810 (12-/WS-/53)8813 (12-/WS-/53)8843 (12-/WS-/53)8844 (12-/WS-/53)8874 (12-/WS-/53)8875 (12-/WS-/53)8878 (12-/WS-/53)8881



Function	Assembly No.	Description	Sellable
12- All functions	60,4060	LHRB/RHRB	VEO
WS-12- All functions	68-4263	LHRB/RHRB	YES
12-53- All functions	00.0070	LHRB/RHRB	VEO
WS-12-53- All functions	68-6076	LHRB/RHRB	YES

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Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1366	Lift Lever (RH)	1	Yes
4		68-1367	Lift Lever (LH)	1	Yes
F		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
5		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
6		98-0028	Latchbolt Spring	1	Yes
7		68-1137	Lift Arm	1	Yes
8		98-0011	Latchbolt Lever Pivot Pin	2	Yes
9	See chart above	01-4512	Spirol Pin	2	Yes
10	above	01-0005	Retaining Ring, Truarc 5100-43	2	Yes
11		01-0008	Groove Pin	1	No
12		68-1685	Switch Bracket (53- Only)	1	Yes
13		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
14		52-4545	Switch Assembly (53- Only)	1	Yes
15		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
16		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
17		52-0310	Cable Clamp (53- Only)	1	Yes
18		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
19		68-0406	Cover ¹	1	Yes
20	N/A	68-3905	Cover Screw Pack (#8-32 X 5/16")1	1	Yes
Not	IN/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Indicates finish required



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AL- AND GL- PREFIXES							
8804	8806	8810	8813	8815	8840		
8843	8844	8846	8875	8876	8877		
8878	8881	8882					

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	00,4410	LHRB/RHRB	Vaa
GL- (All Functions)	68-4410	LHRB/RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1		68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (RH)	1	Yes
6		68-1367	Lift Lever (LH)	1	Yes
7	O a shart share	68-4415	Guarded Latchbolt	1	Yes
8	See chart above	68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15		68-1014	Cover ¹	1	Yes
16		68-3905	Cover Screw Pack ¹	1	Yes
Not	N/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Indicates finish required



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AL- AND GL- PREFIXES

12-8804	12-8806	12-8810	12-8813
12-8815	12-8840	12-8843	12-8844
12-8846	12-8875	12-8876	12-8877
12-8878	12-8881	12-8882	

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82, And 88)	CO 4411	חחווח/חווח	N/s s
12-GL- (All Functions)	68-4411	LHRB/RHRB	Yes

Item	Assembly No.	Part No.	Part No. Description		Sellable
1		68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1366	Lift Lever (Rh)	1	Yes
6		68-1367	Lift Lever (Lh)	1	Yes
7	Cas shout shous	68-4415	Guarded Latchbolt	1	Yes
8	See chart above	68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15		68-1014	Cover ¹	1	Yes
16	N1/A	68-3905	Cover Screw Pack ¹	1	Yes
Not	N/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Indicates finish required



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SARGENT

ASSA ABLOY



Item	Part No.	Description	Qty.	Sellable
1	68-0408	Chassis Assembly	1	No
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
	68-4236	Knob Lever Assy (LHRB)	1	Yes
6	68-4235	Knob Lever Assy (RHRB)	1 Yes	
_	68-0237	Latchbolt Lever (LHRB) ²	1	Yes
7	68-0238	Latchbolt Lever (RHRB) ²	1 Yes	
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1 Yes	
11	01-3384	Screw 8-32 x 5/16	4 Yes	
12	68-0367	Knob Hub Cover	1 Yes	
13	97-0042	Knob Hub	1 Yes	
14	97-0043	Knob Hub Retainer	1	Yes

Item	Part No.	Description	Qty.	Sellable
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes
17	01-4512	Pivot Pin Left Arm	1	Yes
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	x 1/4 1 Ye	
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	Lift Arm 1	
23	98-0021	Blocking Ring ¹ 1		Yes
04	68-0408	Cover (LHRB) ¹	1	Vee
24	68-0409	Cover (RHRB) ¹	Ι	Yes
25	68-3908	Cover Screw Pack	1	Yes
_	68-2143	Screw Pack 1		Yes
26	_	Cylinder ^{1,3} 1		Yes
_	649	Strike Pack ¹	1	Yes

8816

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements



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AL- and GL- Prefixes 8816

SARGENT
ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8816	68-4075	LHRB	Vez
AL-/GL-8816	68-4076	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1		68-1015	Chassis	1	No
2		68-0237	Latchbolt Lever (LHRB) ²	1	Yes
		68-0238	Latchbolt Lever (RHRB) ²	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4		98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6	See chart above	98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		97-0042	Knob Hub	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	1	Yes
12		01-3384	Machine Screw (8-32 x 3/8)	2	Yes
13		98-0021	Blocking Ring ¹	1	Yes
14		-	Cylinder ^{1,3}	1	Yes
45		68-1015	Cover (LHRB) ¹	1	Yes
15	N/A	68-1016	Cover (RHRB) ¹	1	Yes
16		68-3908	Cover Screw Pack ¹	1	Yes
Not		68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify fi nish

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements



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AL- and GL- Prefixes 12-8816

SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
0010	68-4077	LHRB	Vee
8816	68-4078	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
	See chart above	68-4077	Chassis Assembly (LHRB)	1	Yes
		68-4078	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring ¹	1	Yes
3			Cylinder ^{1,2}	1	Yes
	N/A	68-1015	Cover (LHRB) ¹	1	Yes
4		68-1016	Cover (RHRB) ¹	1	Yes
5		68-3908	Cover Screw Pack1	1	Yes
Not		68-2165	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify finish

2. Specify #44 cylinder by keying requirements



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SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
0000	68-2106	LHRB	Vez
8828	68-2107	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
		—	Chassis (LHRB)	1	No
1		—	Chassis (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
		68-0260	Thumb Piece Lever (LHRB)	1	Yes
4		68-0261	Thumb Piece Lever (RHRB)	1	Yes
5	See chart above	98-2034	Latchbolt Assy	1	Yes
6		98-0028	Spring Latchbolt	1	Yes
7		01-0008	Groove Pin	1	No
8		01-0013	Screw Latchbolt Pivot	1	Yes
9] [01-4512	Pivot Pin Lift Arm	1	Yes
10		68-0241	Lift Arm	1	Yes
11		97-0040	Bushing Latchbolt	1	Yes
12		68-0406	Cover ¹	1	Yes
13	N1/A	68-3908	Cover Screw Pack ¹	1	Yes
Not	N/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify finish



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SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
	68-4080	LHRB	
AL- GL-	68-4081	RHRB	Vez
10.0	68-4082	LHRB	Yes
12- GL-	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
		68-4080	Chassis Assembly STD LHRB	1	Yes
	Cas shout shous	68-4081	Chassis Assembly STD RHRB	1	Yes
	1 See chart above	68-4082	Chassis Assembly 12- LHRB	1	Yes
		68-4083	Chassis Assembly 12- RHRB	1	Yes
2		68-1014	Cover ¹	1	Yes
3		68-3908	Cover Screw Pack ¹	1	Yes
	N/A	68-2143	Screw Pack STD	1	Yes
Not Shown		68-2165	Screw Pack 12	1	Yes
GHOWH		649	Strike Pack	1	Yes

1. Specify finish



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Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
		—	Chassis Assembly (LHRB)	1	No
1		—	Chassis Assembly (RHRB)	1	No
2		68-0271	Pivot Pin Thumb Lever	1	Yes
3		68-0273	Bushing Thumb Lever	1	Yes
		68-0260	Thumb Piece Lever LHRB	1	Yes
4		68-0261	Thumb Piece Lever RHRB	1	No
5		97-0040	Bushing Latchbolt	1	Yes
6	See chart above	98-0028	Spring Latchbolt	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		01-0008	Groove Pin	1	No
9		01-0005	Retaining Ring	1	Yes
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		98-0018	Outside Cylinder Hub	1	Yes
13		68-0241	Lift Arm	1	Yes
14		68-0406	Cover ¹	1	No
15	N/A	68-3908	Cover Screw Pack ¹	1	Yes
Not		68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify finish



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Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	Vee
AL-/GL-8863	68-4098	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1			Chassis	1	No
2	See chart above	98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4		68-1014	Cover ¹	1	Yes
5	N1/A	68-3908	Cover Screw Pack1	1	Yes
Not	N/A	68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes



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AL- and GL- Prefixes 12-8863

SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4099	LHRB	Mar
AL-/GL-8863	68-4100	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
		68-4099	Chassis Assembly (LHRB)	1	Yes
I	See chart above	68-4100	Chassis Assembly (RHRB)	1	Yes
2		68-1014	Cover ¹	1	Yes
3	N1/A	68-3908	Cover Screw Pack1	1	Yes
Not	N/A	68-2165	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify finish





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Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
	68-0260	Thumb Piece Lever LHRB	1	Yes
2	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes

Item	Part No.	Description	Qty.	Sellable
14	01-4512	Pivot Pin (Lift Arm)	1	Yes
15	01-0013	Latchbolt Screw	1	Yes
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring ¹	1	Yes
10	68-0237	Lift Lever LHRB	1	Yes
19	68-0238	Lift Lever RHRB	1	Yes
00	68-0408	Cover ¹	1	Yes
20	68-0409	Cover ¹	1	Yes
21	-	Inside Cylinder ^{1,2}	1	Yes
22	68-3908	Cover Screw Pack1	1	Yes
Not	68-2143	Screw Pack	1	Yes
Shown	649	Strike Pack1	1	Yes

2. Specify #44 cylinder by keying requirements



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AL- and GL- Prefixes 12-8866

SARGENT ASSA ABLOY

Function	Assembly No.	Description	Sellable
AL-/GL/12-8866	68-4104	LHRB	Mar
AL-/GL/12-8866	68-4105	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
	Cas shout shours	_	Chassis Assembly (LHRB)	1	Yes
	See chart above	_	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring ¹	1	Yes
3		68-4411	Cylinder ^{1,2}	1	Yes
4		68-1015	Cover (LHRB) ¹	1	Yes
4	N/A	68-1016	Cover (RHRB) ¹	1	Yes
5		68-3908	Cover Screw Pack ¹	1	Yes
Not		68-2165	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

1. Specify finish

2. Specify #44 cylinder by keying requirements





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Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-A102	LHRB	Vez
AL-/GL-8866	68-A103	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1		-	Chassis Assembly	1	No
		68-0237	Latchbolt Lever (LHRB) ²	1	Yes
2		68-0238	Latchbolt Lever (RHRB) ²	1	Yes
3		98-0011	Latchbolt Lever Pivot Pin	1	Yes
4	See chart above	98-0018	Outside Cylinder Hub	1	Yes
5		01-0005	Retaining Ring	1	Yes
6		98-0020	Inside Cylinder Retainer	1	Yes
7		01-1095	Cylinder Set Screw	1	Yes
8		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
9		98-0021	Blocking Ring *	1	Yes
10		-	Cylinder ^{1,3}	1	Yes
4.4		68-1015	Cover (LHRB) ¹	1	Yes
11	N/A	68-1016	Cover (RHRB) ¹	1	Yes
12		68-3908	Cover Screw Pack1	1	Yes
Not		68-2143	Screw Pack	1	Yes
Shown		649	Strike Pack	1	Yes

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements



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(12-)8904	(12-)8910	(12-)8913
(12-)8915	(12-)8928	(12-)8943
(12-)8944	(12-)8963	(12-)8970
(12-)8971	(12-)8975	(12-)8976

Function	Assembly No.	Description	Sellable
	68-2172	LHRB	Yes
(12-) (All Functions Except 16 & 66)	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1		68-0339	Chassis	1	No
2		68-1137	Lift Arm	1	Yes
3		68-0239	Pivot Pin	1	Yes
		68-0337	Left Hand Lift Lever	1	Yes
4	See chart above	68-0338	Right Hand Lift Lever	1	Yes
5		68-0273	Bushing	2	Yes
6		01-9370	Washer	1	Yes
7		68-0271	Pivot Pin (63 Function)	1	Yes
8		68-1294	Stop Pin	1	No
9		68-0407	Cover ¹	1	Yes
10		68-3905	Cover Screw Pack ¹	1	Yes
		68-2172 (LHRB)	000 Carries Martine Assessbill 23	1	Yes
		68-2173 (RHRB)	900 Series Mortise Assembly ^{1,2,3}	1	Yes
Not	N/A	68-2143	Screw Pack Standard	1	Yes
Shown		68-2165	Screw Pack (12-)	1	Yes
		C908	Strike Pack LHRB 1 3/4" (C908) ^{1,3}	1	Yes
		C908	Strike Pack RHRB 1 3/4" (C908) ^{1,3}	1	Yes

2. Specify function

3. Specify hand



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SARGENT

ASSA ABLOY

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Function	Assembly No.	Description	Sellable
(10)	68-2213	LHRB	Yes
(12-)	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
	68-0337	Left Hand Lift Lever	1	Yes
4	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring ¹	1	Yes
	13-0085	Locking Tail	1	Yes
Not	13-0080	Cylinder Barrel Retainer	1	Yes
Shown	_	Cylinder Assembly ²	1	Yes
	13-0074	Connecting Screw	2	Yes
	68-0410	Cover LHRB ¹	1	Yes
10	68-0411	Cover RHRB ¹	1	Yes
11	68-3905	Cover Screw Pack ¹	1	Yes
	916	Mortise Assy 16 Funtion ^{1,3}	1	Yes
	966	Mortise Assy 66 Function ^{1,3}	1	Yes
Not	68-2143	Screw Pack Standard	1	Yes
Shown	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908)3	1	Yes
	C908	Strike Pack RHRB (C908) ³	1	Yes

Specify finish
Specify function
Specify hand

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SARGENT
ASSA ABLOY

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
[_	99-0279	Guard Bolt Assy LHRB	1) Vec
5 99-0280	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
-	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes

Item	Part No.	Description	Qty.	Sellable
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lver	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No

Note: Items 5 and 15 to be sold as a set only.



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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

Notes:

• Items 5 and 15 to be sold as a set only.

• For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
_	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack ²	1	Yes

2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

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Item	Part No.	Description	Qty.	Sellable
4	99-2352	Case Assy LHRB		No
1	99-2351	Case Assy RHRB	- 1 	
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
_	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
_	99-0226	Front LHRB ¹	1	No
7	99-0227	Front RHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
20	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
<u> </u>	99-2361	Cap Assembly LHRB	1	No
27	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
-	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

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Item	Part No.	Description	Qty.	Sellable
	99-2351	Case Assy RHRB	1	No
1	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
-	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

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Item	Part No.	Description	Qty.	Sellable
-	99-2352	Case Assy LHRB	1	No
1	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
_	99-0279	Guard Bolt Assy LHRB	1	Yes
5	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB ¹	1	No
7	99-0217	Front LHRB ¹	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
20	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
07	99-2361	Cap Assembly LHRB	1	No
27	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

Note: Items 5 and 15 to be sold as a set only.

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SARGENT Manufacturing Company 100 Sargent Drive New Haven, CT 06511 USA 800-727-5477 www.sargentlock.com ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.