

INSTRUCTIONS FOR INSTALLING SARGENT REPLACEMENT SPINDLE KIT 578

For assistance contact SARGENT at 800-727-5477 or www.sargentlock.com

SARGENT®

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TOOLS REQUIRED

1. 3/32" PUNCH
2. 1/4" PUNCH
3. BALL PIEN HAMMER

STEP

- ① PLACE OLD LEVER ASSEMBLY ON SOLID SURFACE. USE RAG OR PAD TO PREVENT MARRING FINISH.

STEP

- ② DRIVE OUT ROLL PIN USING 3/32" PUNCH . DISCARD PIN.

STEP

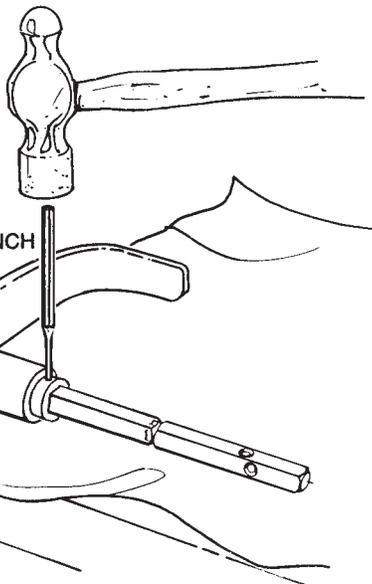
- ③ REMOVE OLD SPINDLE AND BUSHING.

PIN REMOVAL

OUTSIDE
HANDLE
ASSEMBLY

3/32" PUNCH

PADDED
SURFACE



STEP

- ④ INSTALL NEW SPINDLE ASSEMBLY INTO LEVER OPENING...ALIGN PIN HOLE IN LEVER SHANK.

STEP

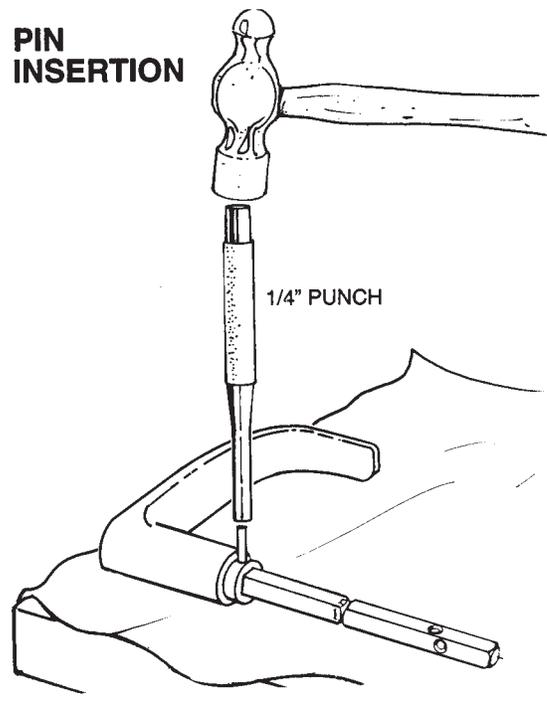
- ⑤ PLACE NEW ROLL PIN IN HOLE OF LEVER.

STEP

- ⑥ DRIVE PIN FLUSH WITH LEVER USING 1/4" PUNCH.

PIN INSERTION

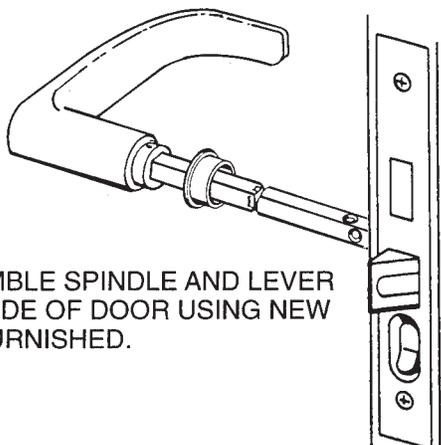
1/4" PUNCH



STEP

- ⑦ OUTSIDE HANDLE ASSEMBLY

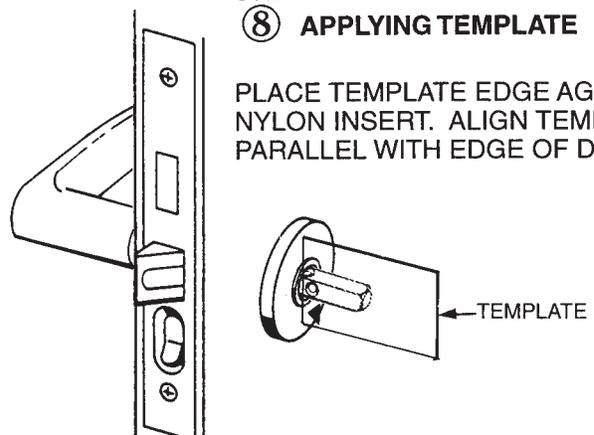
REASSEMBLE SPINDLE AND LEVER TO OUTSIDE OF DOOR USING NEW PARTS FURNISHED.



STEP

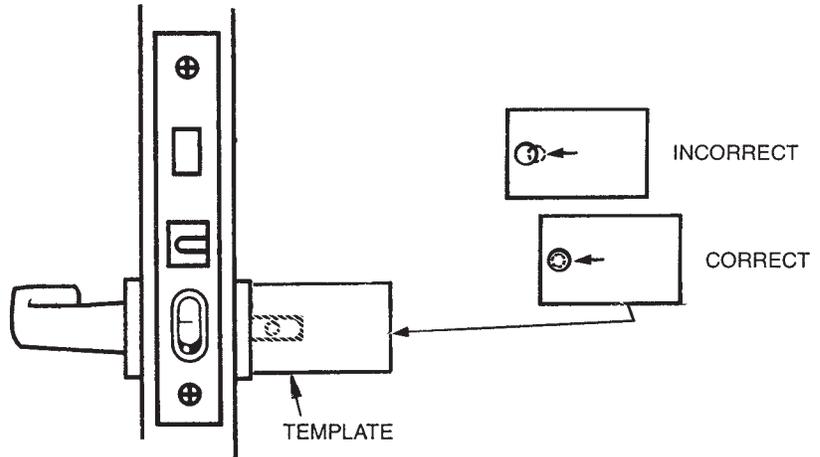
- ⑧ APPLYING TEMPLATE

PLACE TEMPLATE EDGE AGAINST NYLON INSERT. ALIGN TEMPLATE PARALLEL WITH EDGE OF DOOR.

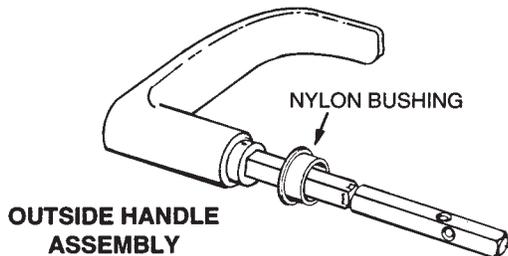


STEP
9

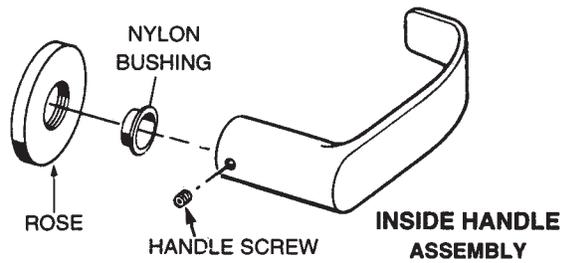
CHOOSE CAVITY THAT BEST FITS TEMPLATE HOLE. (FOR PROPER ADJUSTMENT REMOVE OUTSIDE TRIM AND ROTATE AS NEEDED).



STEP
10 **APPLY HANDLES**



SLIDE INSIDE HANDLE OVER INSIDE SPINDLE. LOCK IN PLACE WITH HANDLE SCREW (USE 1/8" HEX WRENCH).



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